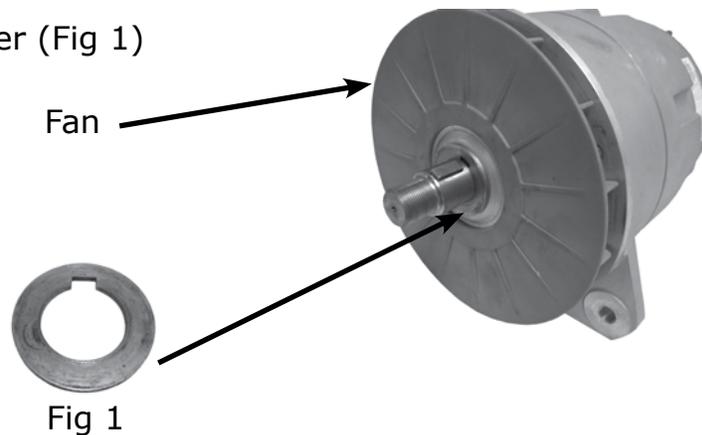


Source: Leece-Neville Heavy Duty Systems Division - Arcade, NY USA  
Date: July 7, 2017  
Bulletin No: TSB-1159  
Models: AC172RA  
Subject: Alternator pulley washer orientation.

Proper orientation of alternator pulley washers

Step 1: Install Fan

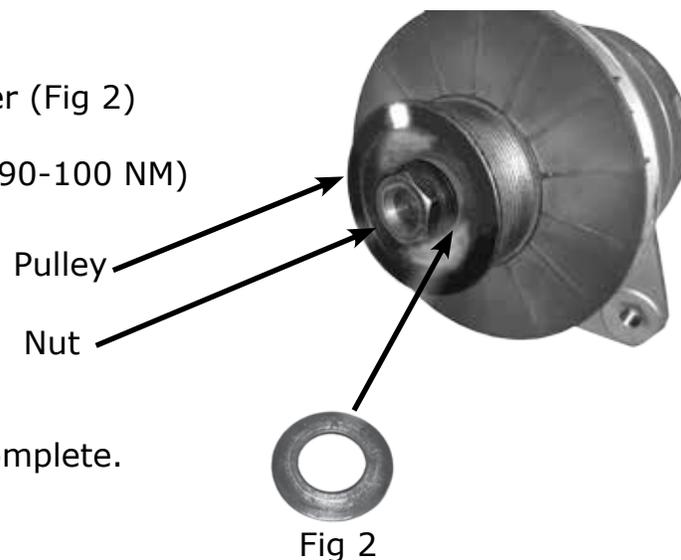
Step 2: Install keyed washer (Fig 1)



Step 3: Install Pulley

Step 4: Install curved washer (Fig 2)

Step 5: Install Nut. (Torque 90-100 NM)



Step 5: Pulley installation complete.

**Important:** The information contained in this bulletin is intended for use by trained, professional technicians who have the proper tools, equipment, and training to perform the required maintenance described above. This information is NOT intended for 'do-it-yourselfers', and you should not assume that this information applies to your equipment. If you have any questions regarding this information please visit our website at [www.prestolite.com](http://www.prestolite.com), or contact our technical service department at: